X3T9.2/87-62

AMP

CORPORATE PRODUCT APPROVALS

P.O. BOX 3608, HARRISBURG, PENNSYLVANIA 17105-3608 • PHONE: 717-564-0100 TWX: 510-657-4110

April 20, 1987

Presented by Gene Milligan at 4/27/87 meeting

Gene Milligan
Magnetic Peripherals, Inc.
OKM 150
P.O. Box 12313
Oklahoma City, OK 73157

Dear Gene:

Listed below are all the items that were involved in up-dating the ANSI X3.91M-1982 Storage Module Interface standard. As you will notice, a better dressing-up of the drawings now exists as well as better defining hole dimensions for hardware jackscrew guides and pin sockets. I believe also that these drawings as revised, better represent a more generic approach to the SMD Industry.

a_2 deleted (not critical)
a_3 became A2 (correction) (no difference; 1.687 O.K.)
a_4 became A3
a_5 became A4.
a_6 became A5
a_7 deleted (not critical)
a_8 became A14
a_9 became A19
a_{10} became A7
a_{11} became A6 (changed by .002)
a_{12} became A13 (changed by .002)
a_{13} became A12
a_{15} became A6
a_{16} became A7
a_{17} became A10
a_{18} became A11
a_{19} deleted (same as A7)
a_{20} same as A1
a_{21} deleted (same as A2

a_{22} same as A5
a_{23} same as A3
a_{24} same as A4
a_{25} same as A2
a_{26} same as A29
a_{27} same as A30
a_{28} same as A31
a_{29} deleted (replaced by A26 by adding in male and female socket same as B drawing)
a_{30} became A27 (changed old A30 - error)
a_{31} added in polarizing pin and socket

b_1 deleted (hole to outside edge)
b_2 became B1
b_3 became B6
b_4 became B5 (changed to .001)
b_5 deleted (to the edge)
b_6 became B4 (.019 difference - error)
b_7 became B3 (changed by .001)
b_8 became B2
b_9 deleted (calling out depth of hole in guide hardware)
b_{10} became B14 (B9 and B10 in old document revised)
b_{11} became B10
b_{12} deleted (same as B9)
b_{13} became B8
b_{14} became B7
b_{15} became B11
b_{16} became B14
b_{17} became B7
b_{18} became B8
b_{19} became B10
b_{20} became B16
b_{21} became B15
b_{22} became B12 (changed to .002)
b_{23} became B1

b_{24} deleted (outside edge)
b_{25} became B2
b_{26} became B5 (changed to .001)
b_{27} became B3 (changed to .001)
b_{28} became B4 (old drawing should have been B6)
b_{29} deleted (outside of block)
b_{30} became B6
b_{31} became B19
b_{32} became B20
b_{33} became B21
b_{34} deleted (replaced by B23; added B22 dia.)
b_{35} deleted (replaced by B27)
b_{36} became B30 (added in B29 min. thread depth)

Sincerely,

AMP Incorporated

Charles Brill

Charles Brill
Manager, Computer Standards

CB/bbk/m

42

WHAT BRILL BASED NEW FIGURES ON, INSTEAD OF MANUSCRIPT

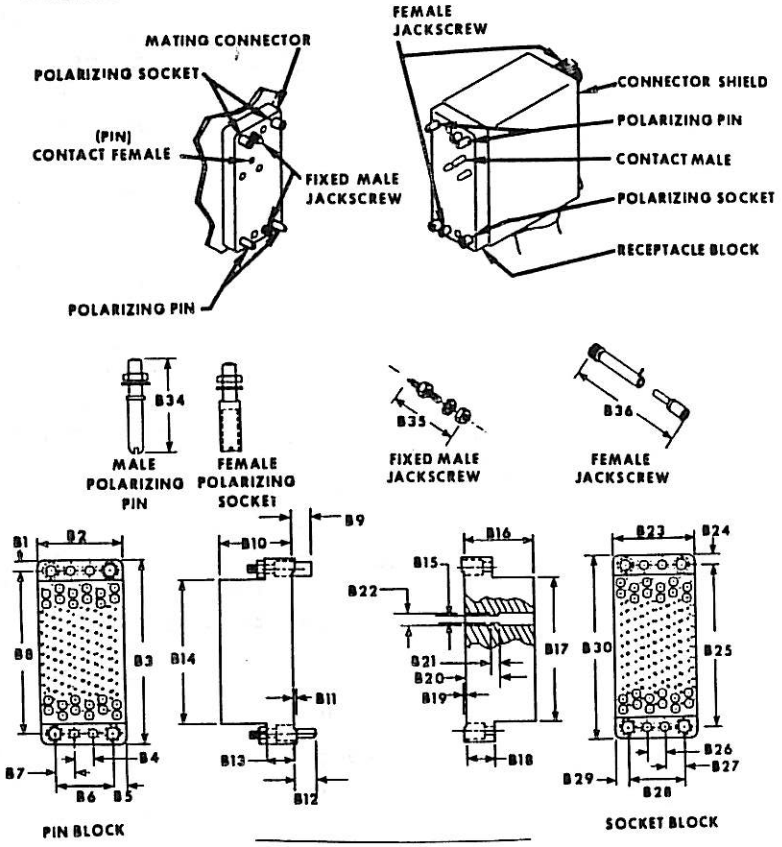
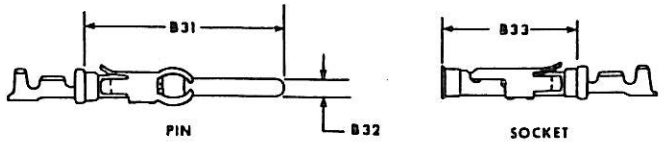
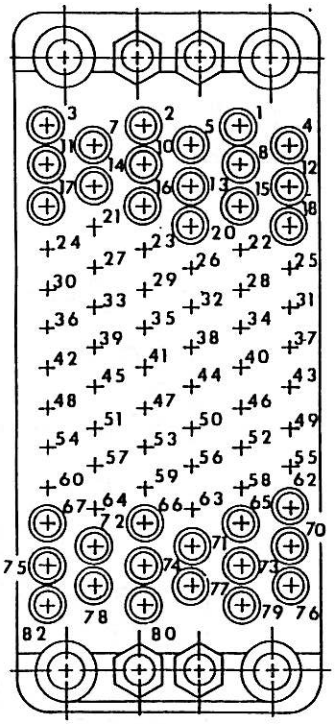


Fig. 3
CONTROL Round Cable Connectors





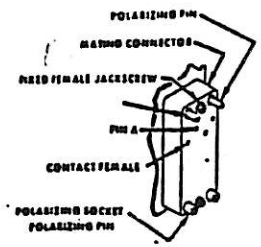
NOTE: Circuit identification for pin block. Socket block identification is mirror image.

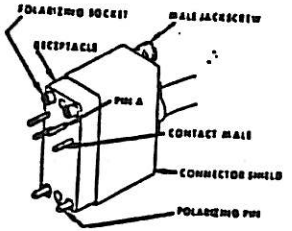
Dimensions	Inches	Millimeters
b_1	0.156	3.96
b_2	1.110	28.19
b_3	2.595	65.91
b_4	0.235	5.97
b_5	0.172	4.37
b_6	0.785	19.93
b_7	0.265	6.73
b_8	2.281	57.94
b_9	0.915	23.24
b_{10}	0.157	3.99
b_{11}	0.011*	0.28*
b_{12}	0.192	4.88
b_{13}	0.365	9.27
b_{14}	1.983	50.37
b_{15}	0.115	2.92
b_{16}	0.915	23.24
b_{17}	1.983	50.37
b_{18}	0.365	9.27
b_{19}	0.011*	0.28*
b_{20}	0.554	14.07
b_{21}	0.054	1.37
b_{22}	0.129	3.28
b_{23}	1.110	28.19
b_{24}	0.156	3.96
b_{25}	2.281	57.94
b_{26}	0.235	5.97
b_{27}	0.265	6.73
b_{28}	0.766	19.46
b_{29}	0.172	4.37
b_{30}	2.595	65.91
b_{31}	0.797	20.24
b_{32}	0.062†	1.57†
b_{33}	0.529	13.44
b_{34}	0.830	21.08
b_{35}	0.815	20.70
b_{36}	2.305	58.55

*Typical
†Diameter

NOTE CHANGES IN THESE COLUMNS IN BRILL'S NEW FIGURES (see cover LETTER)

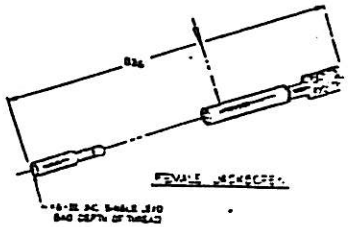
Fig. 3 – *Continued*

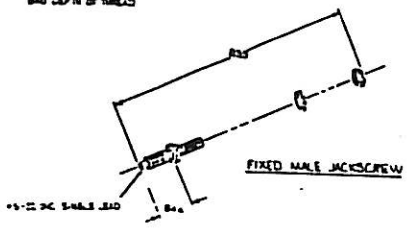


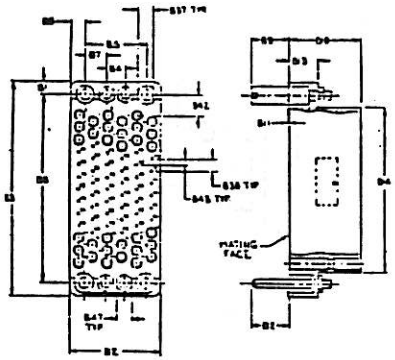


1987 MANUSCRIPT ART

COMPARE WITH BRILL'S FIGURES







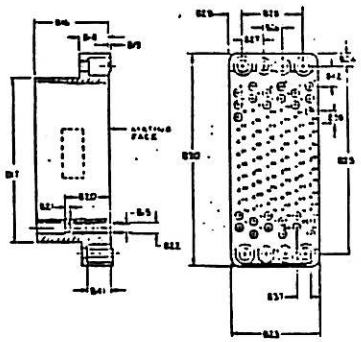
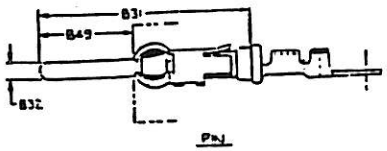
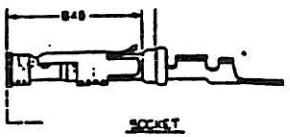
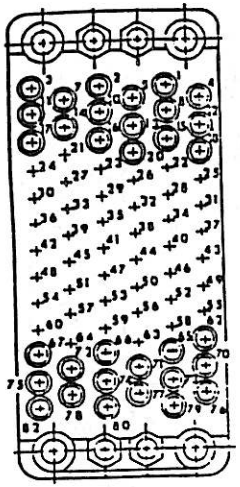


Fig. 3
CONTROL Round Cable Connectors





MANUSCRIPT



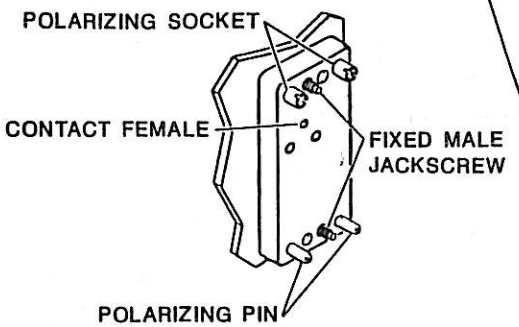
Dimensions	Inches	Millimeters
b1	0.156	3.96
b2	1.110	28.19
b3	2.595	65.91
b4	0.235	5.97
b5	0.172	4.37
b6	0.785	19.93
b7	0.265	6.73
b8	2.281	57.94
b9	0.915	23.24
b10	0.157	3.99
b11	0.011*	0.28*
b12	0.192	4.88
b13	0.365	9.27
b14	1.983	50.37
b15	0.115	2.92
b16	0.915	23.24
b17	1.983	50.37
b18	0.365	9.27
b19	0.011*	0.28*
b20	0.554	14.07
b21	0.054	1.37
b22	0.129	3.28
b23	1.110	28.19
b24	0.156	3.96
b25	2.281	57.94
b26	0.235	5.97
b27	0.265	6.73
b28	0.766	19.46
b29	0.172	4.37
b30	2.595	65.91
b31	0.797	20.24
b32	0.062†	1.57†
b33	0.529	13.44
b34	0.830	21.08
b35	0.815	20.70
b36	2.305	58.55
b37	0.180	4.57
b38	0.150	3.83
b39	0.330	8.38
b40	0.312	1.92
b41	0.250	6.35
b42	0.241	6.12
b43	0.075	1.90
b44	0.130 max.	3.30
b45	0.203 max.	1.13
b46	0.141	3.58
b47	0.195	4.95
b48	0.270	6.86
b49	0.260/0.210	6.60/5.33

COMPARE TABLE WITH BRILL'S TABLE

*Typical
†Diameter

Fig. 3 – *Continued*

BRILL



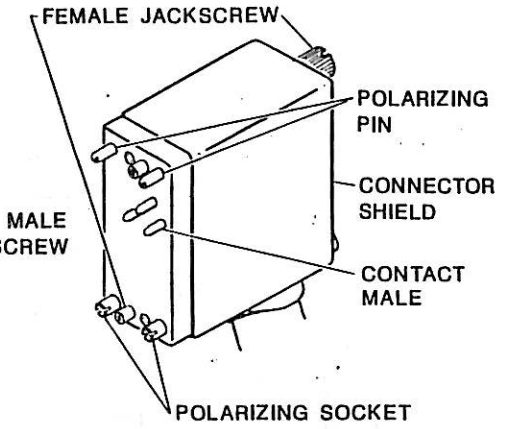
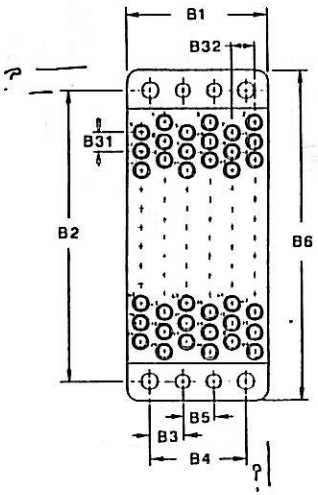
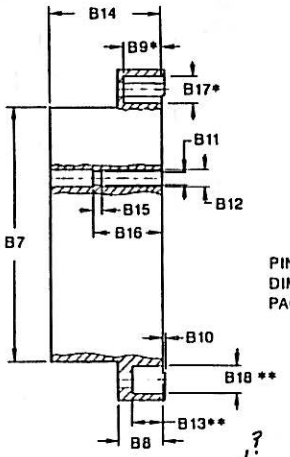


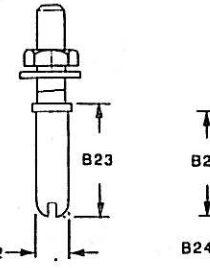
FIG 3 P.1



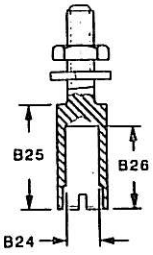


PIN BLOCK AND SOCKET BLOCK ARE DIMENSIONALLY THE SAME, SEE NEXT PAGE FOR CAVITY IDENTIFICATION.

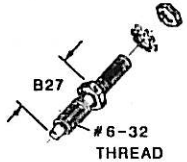
* CENTER MOUNTING HOLES
** CORNER MOUNTING HOLES



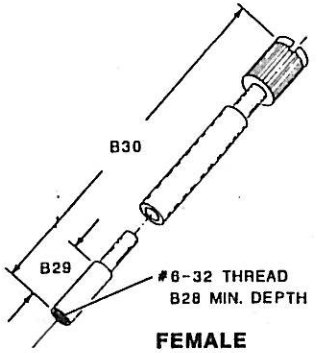
POLARIZING PIN



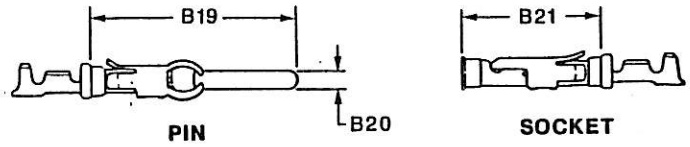
POLARIZING SOCKET

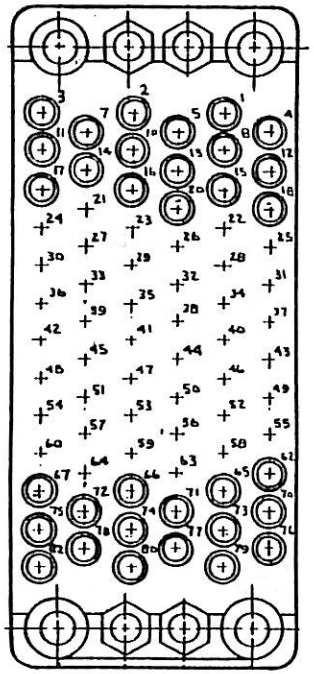


FIXED MALE JACKSCREW



FEMALE JACKSCREW





NOTE: Circuit identification for pin block. Socket block identification is mirror image.

DIMENSIONS	INCHES	MILLIMETERS
B1	1.110	28.19
B2	2.281	57.94
B3	.266	6.75
B4	.766	19.45
B5	.234	5.94
B6	2.595	65.91
B7	1.983	50.37
B8	.365	9.27
B9	.300	7.62
B10	.011*	0.28*
B11	.115	2.92
B12	.131	3.33
B13	.250	6.35
B14	.915	23.24
B15	.054	1.37
B16	.554	14.07
B17	.195	4.95
B18	.234†	5.94†
B19	.797	20.24
B20	.062†	1.57†
B21	.529	13.44
B22	.130 Max.†	3.30 Max.†
B23	.440	11.17
B24	.133†	3.38†
B25	.405	10.29
B26	.330	8.38
B27	.465	11.81
B28	.312	7.92
B29	.485	12.32
B30	2.305	58.55
B31	.150*	3.81*
B32	.180*	4.57*

*Typical
†Diameter

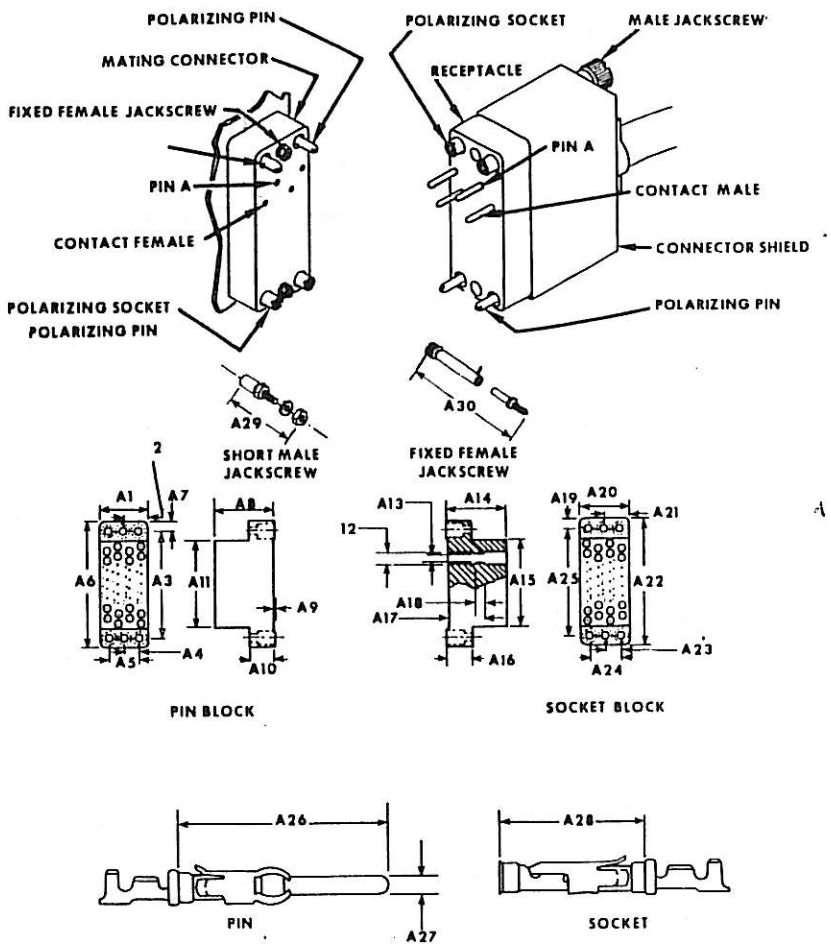
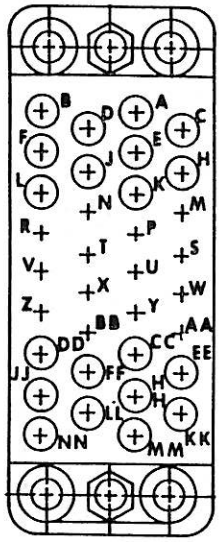


Fig. 6
READ/WRITE Round Cable Connectors



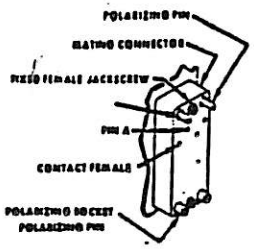
NOTE: Cavity identification for pin block. Socket block identification is mirror image.

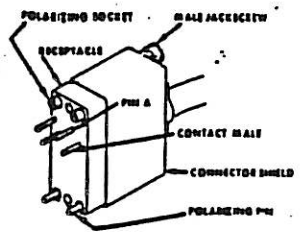
Dimensions	Inches	Millimeters
a_1	0.750	19.05
a_2	0.375	9.53
a_3	1.687	42.85
a_4	0.234	5.94
a_5	0.468	11.89
a_6	2.000	50.80
a_7	0.157	3.99
a_8	0.915	23.24
a_9	0.011*	0.28*
a_{10}	0.365	9.27
a_{11}	1.409	35.79
a_{12}	0.129	3.28
a_{13}	0.115	2.92
a_{14}	0.915	23.24
a_{15}	1.409	35.79
a_{16}	0.365	9.27
a_{17}	0.554	14.07
a_{18}	0.054	1.37
a_{19}	0.157	3.99
a_{20}	0.750	19.05
a_{21}	0.375	9.53
a_{22}	2.000	50.80
a_{23}	0.234	5.94
a_{24}	0.468	11.89
a_{25}	1.687	42.85
a_{26}	0.797	20.24
a_{27}	0.062†	1.57†
a_{28}	0.529	13.44
a_{29}	1.643	41.73
a_{30}	0.837	21.26

*Typical
†Diameter

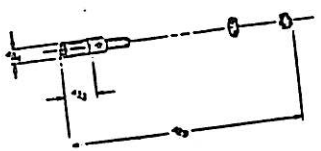
Fig. 6 – *Continued*

NOTE CHANGES IN THESE COLUMNS IN BRIGL'S NEW FIGURES (see cover letter)

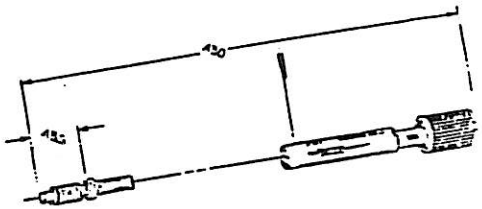




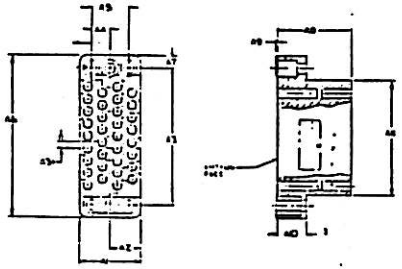
MANUSCRIPT



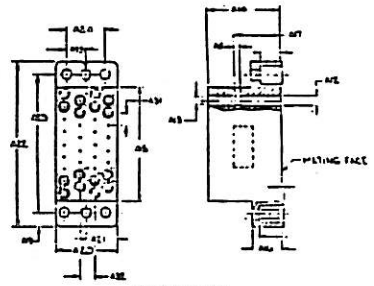
FIXED FEMALE JACKSCREW



MALE JACKSCREW



PIN BLOCK



SOCKET BLOCK

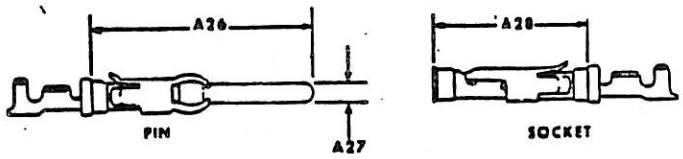
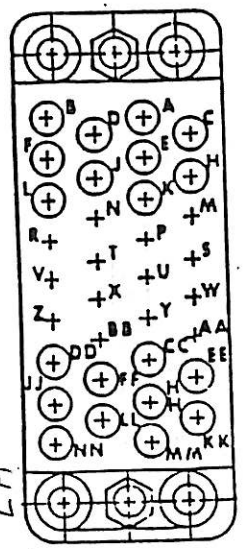


Fig. 6
READ/WRITE Round Cable Connector

MANUSCRIPT

COMPARE TABLE



NOTE: Cavity identification for pin block. Socket block identification is mirror image.

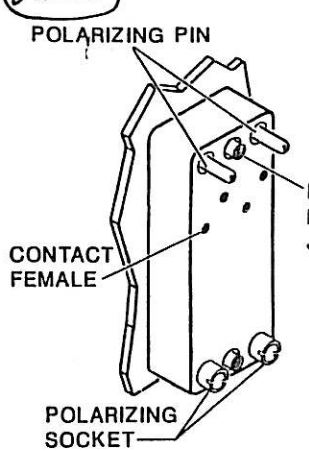
Dimensions	Inches	Millimeters
a1	0.750	19.05
a2	0.375	9.53
a3	1.687	42.85
a4	0.234	5.94
a5	0.468	11.89
a6	2.000	50.80
a7	0.157	3.99
a8	0.915	23.24
a9	0.011*	0.28*
a10	0.365	9.27
a11	1.409	35.79
a12	0.129	3.28
a13	0.115	2.92
a14	0.915	23.24
a15	1.409	35.79
a16	0.365	9.27
a17	0.554	14.07
a18	0.054	1.37
a19	0.157	3.99
a20	0.750	19.05
a21	0.375	9.53
a22	2.000	50.80
a23	0.234	5.94
a24	0.468	11.89
a25	1.687	42.85
a26	0.797	20.24
a27	0.062†	1.57†
a28	0.529	13.44
a29	1.643	41.73
a30	0.837	21.26
a31	0.150	3.83
a32	0.180	4.57
a33	0.312	7.92
a34	0.187	4.75
a35	0.243	6.17
a36	0.400	10.16

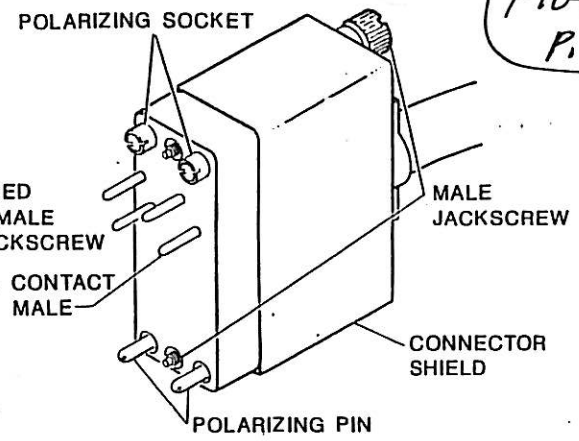
*Typical
†Diameter

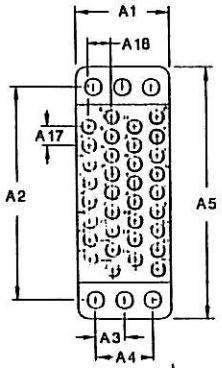
Fig. 6 – *Continued*

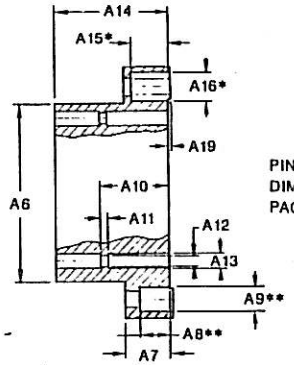
BRILL

FIG 6 P.1



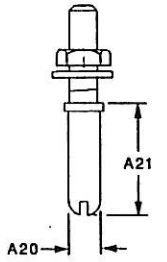




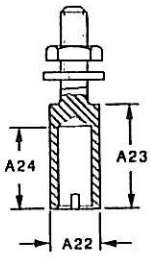


PIN BLOCK AND SOCKET BLOCK ARE DIMENSIONALLY THE SAME, SEE NEXT PAGE FOR CAVITY IDENTIFICATION.

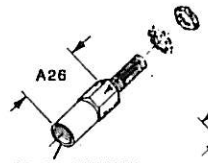
* CENTER MOUNTING HOLE
** CORNER MOUNTING HOLE



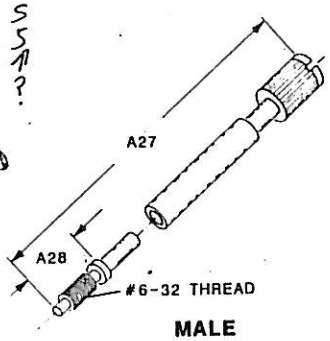
POLARIZING PIN



POLARIZING SOCKET



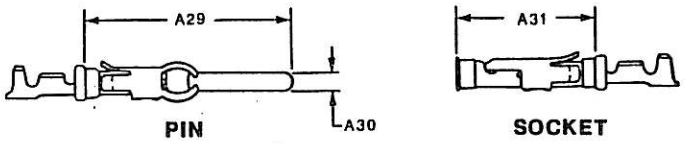
FIXED FEMALE JACKSCREW

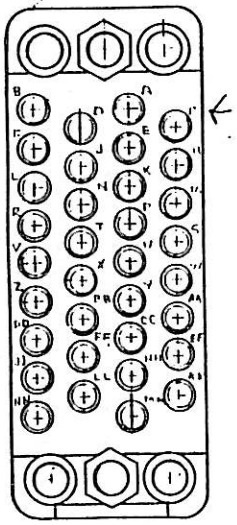


MALE JACKSCREW

BMILL

Fig 6
A.2





NOTE: Circuit identification for pin block.
Socket block identification is mirror image.

DIMENSIONS	INCHES	MILLIMETERS
A1	.750	19.05
A2	1.686 – ?	42.85
A3	.234	5.94
A4	.468	11.89
A5	2.000	50.80
A6	1.411	35.84
A7	.365	9.27
A8	.250	6.35
A9	.218†	5.54†
A10	.554	14.07
A11	.054	1.37
A12	.115	2.92
A13	.131	3.33
A14	.915	23.24
A15	.300	7.62
A16	.195	4.95
A17	.150*	3.81*
A18	.180*	4.57*
A19	.011*	.28*
A20	.130Max.†	3.30Max.†
A21	.440	11.17
A22	.141†	3.58
A23	.405	10.29
A24	.330	8.38
A25	.312	7.92
A26	.485	12.32
A27	2.285	58.04
A28	.465	11.81
A29	.797	20.24
A30	.062†	1.57
A31	.529	13.44

*Typical
†Diameter

48