



April 8, 1992

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Dear George;

Attached is the tolerance analysis of the "P" cable connection regarding our suggested changes to improve wipe. Molex feels this change is 100% compatible with all product already installed in units. But to be sure, we should ask all manufacturers of this connector to review this tolerance analysis for compatibility with their design.

A handwritten signature in cursive script, appearing to read "Jim McGrath".

Jim McGrath
Molex Incorporated

cc: Claude Mosley - IBM
Joe Dambach - Molex

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PROPOSED SCREW LOCK HEIGHT FOR SCSI-3 "TYPE P" CONNECTOR

(REFER TO FIGURE 2 FOR THE FOLLOWING DIMENSIONS)

I. REQUIREMENTS:

- 1) SEAT MATED CONNECTORS AT SCREW LOCK FACE.
- 2) $A \geq B13$
- 3) $(A-A16)MAX. \leq (B17+B16)MIN.$
- 4) $A13 \leq (B16+B17)$

II. GIVEN: (FROM SCSI-3)

A16 = .010±.005	B13 = .197±.005	
A13 = .193±.004	B14 = .135±.007	(PROPOSED)
A18 = .104 MIN.	B17 = .060 ±.005	

III. FIND: DIMENSIONS: "A" AND "B16"

IV. SOLUTION:

$A = B17 + B16 + A16$

BY REQUIREMENT #2: $B17 + B16 + A16 \geq B13$

THEN: $.060 \pm .005 + B16 \pm .010 \pm .005 \geq .197 \pm .005$
 $B16 \geq .202 - .055 - .005$
 $B16 \geq .142$

LET: $B16 = .144 \pm .002$

THEN: $A = .060 \pm .005 + .144 \pm .002 + .010 \pm .005$
 $A = .214 \pm .007$ (RMS)

BY REQUIREMENT #3: $.214 \pm .007 - .010 \pm .005 \leq .060 \pm .005 + .144 \pm .002$
 $.204 \pm .009$ (RMS) $\leq .204 \pm .007$

SO: ADD .002 TO B16 TO COMPENSATE

THEN: $B16 = .146 \pm .002$

BY REQUIREMENT #4: $.193 \pm .004 \leq .146 \pm .002 + .060 \pm .005$

$.197$ MAX. $<$ $.199$ MIN.

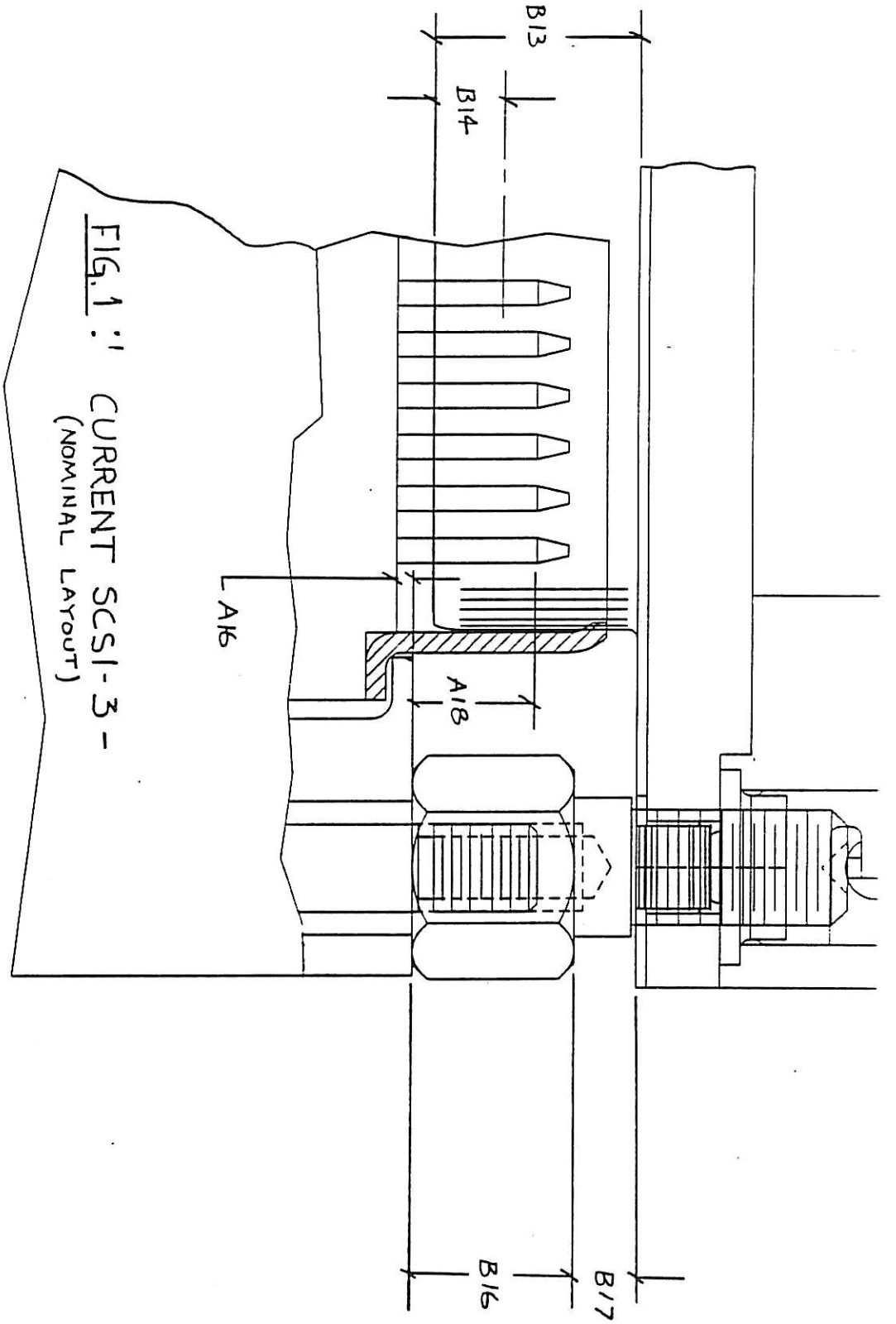


FIG. 1: CURRENT SCSI-3 -
(NOMINAL LAYOUT)

$$\begin{aligned}
 \text{WIPE} &= A18 - [(B16 + B17) - B13 + B14] \\
 &= .104 \text{ MIN.} - [(.157 \pm .002 + .060 \pm .005) - .197 \pm .005 + .065 \text{ MAX.}] \\
 &= .019 \pm .012 \text{ (WORST CASE.)}
 \end{aligned}$$

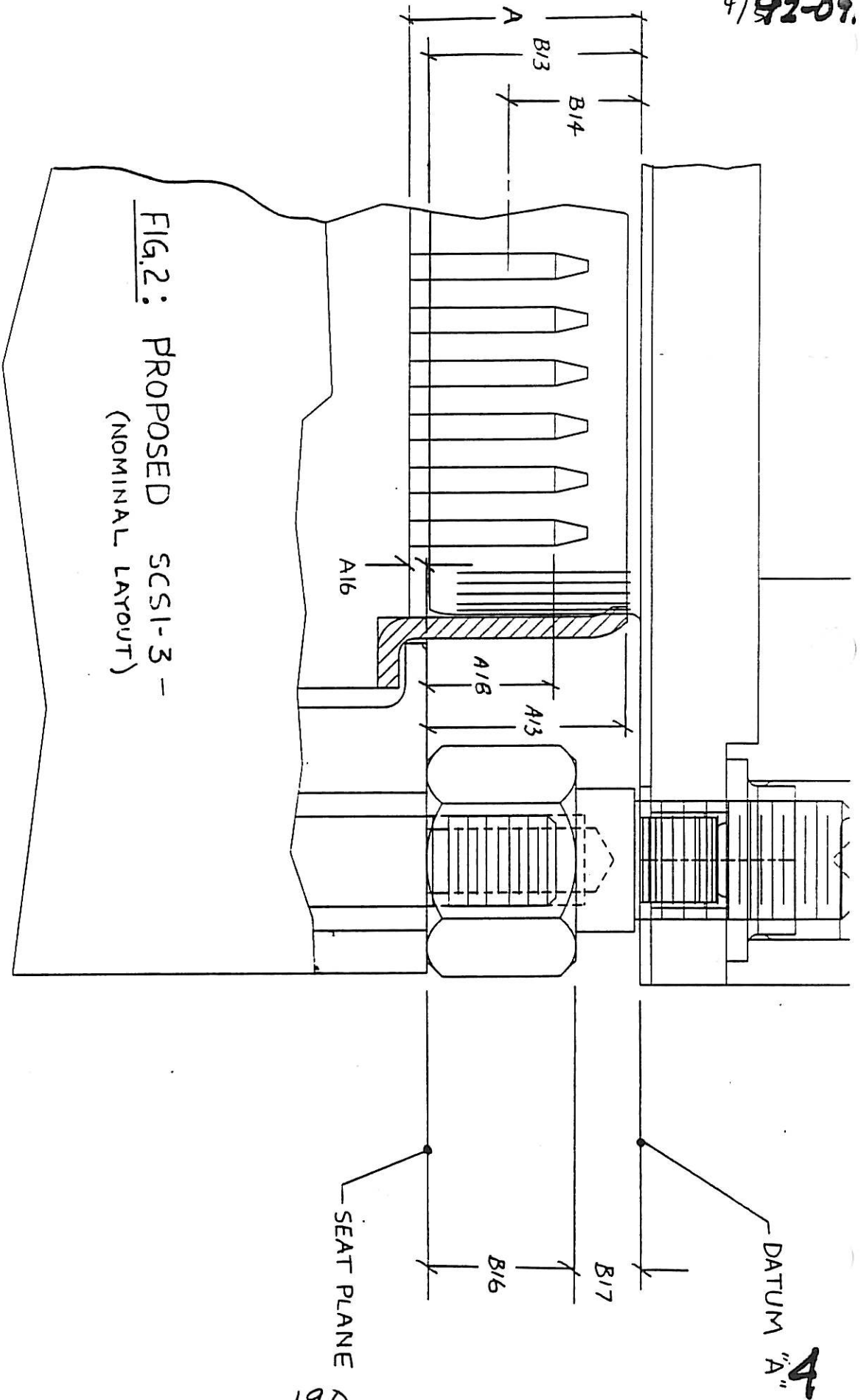


FIG.2: PROPOSED SCSI-3 -
(NOMINAL LAYOUT)

$$\begin{aligned}
 \text{WIPE} &= B14 - (B16 + B17 - A18) \\
 &= .135 \pm .007 - (.146 \pm .002 + .060 \pm .005 - .113 \pm .009) \\
 &= .042 \pm .013 \text{ (RMS)} \\
 &= .042 \pm .023 \text{ (WORST CASE)}
 \end{aligned}$$

STYLE K & L SCSI-2

draft working document SCSI-3 Physical Interface

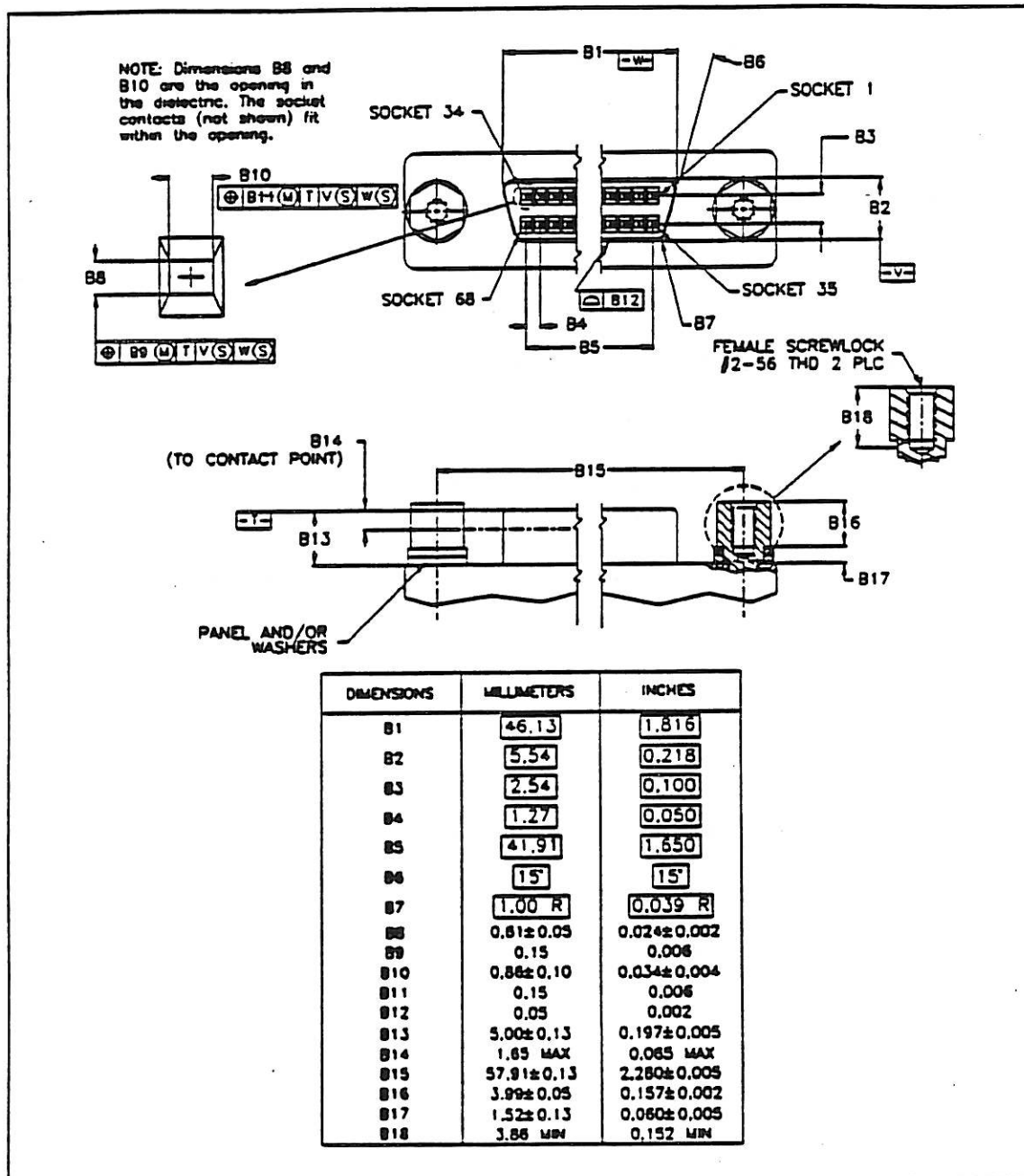


Figure 8: 68-Contact Shielded Device Connector (P/Q Cable)