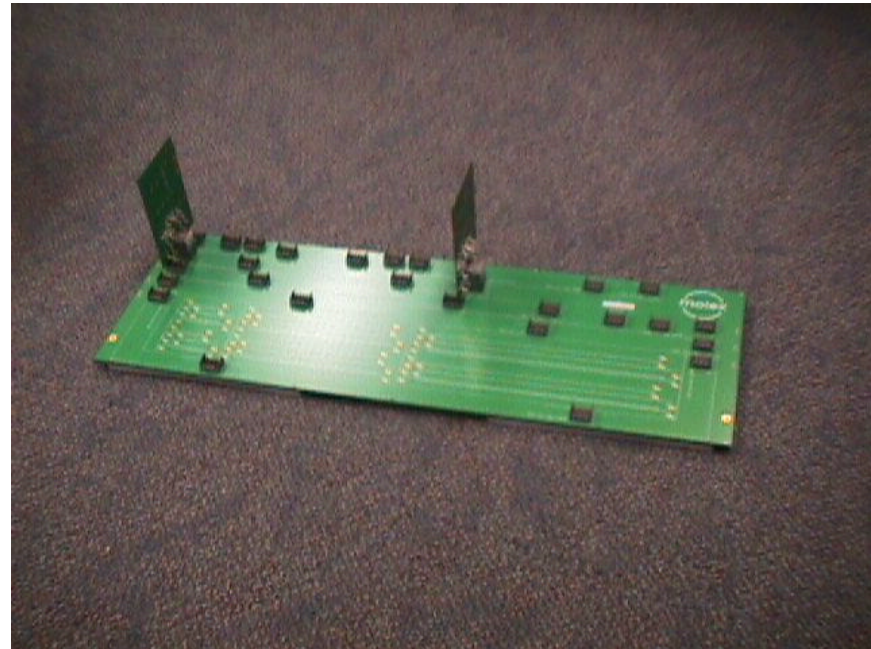


GbX™ Reference Backplane

Backplane Dimensions:

- 38" x 13"
- 0.225"



Layout and Design Overview

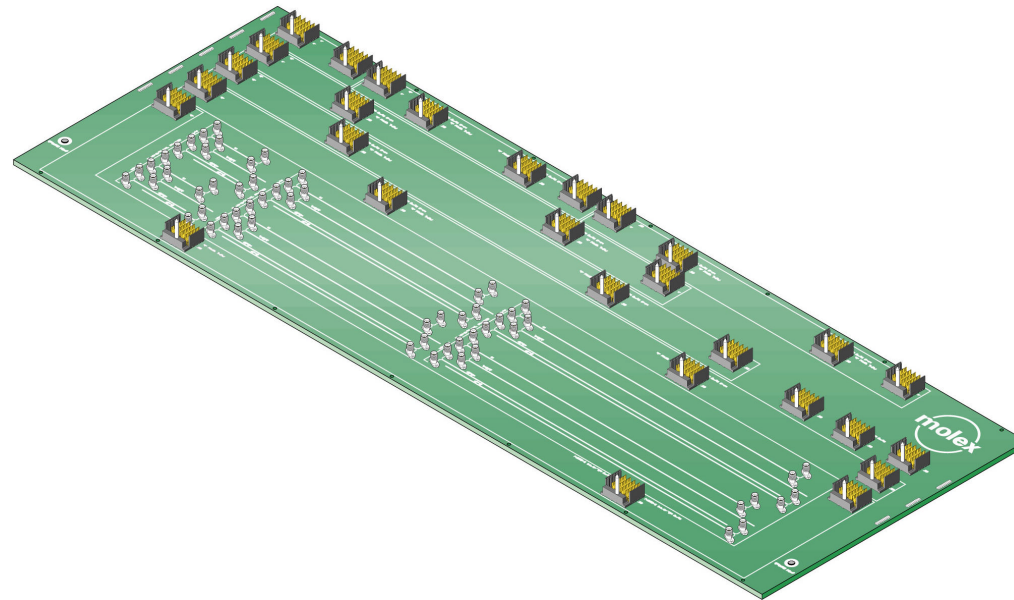
GbX™ Reference Backplane

Layout and Design Objectives:

- **Develop test and demonstration vehicle containing representative CEI channel lengths.**
- **Maintain routing densities that are consistent with GbX™ connector column pitch.**
- **Allow 2.5 inches of channel length portion in each daughter card.**
- **Use good practice routing conventions that include significant stub lengths to exercise range of channel performance.**
- **Include channel-through-pinfield routing with option of routing active traffic on through-routed pinfields.**
- **Allow for signal stimulus and reception ports through both passive and active daughter cards.**

Features:

- Molex GbX™ Reference Backplane is an OIF relevant test vehicle
- Molex GbX™ Reference Backplane contains 7 dedicated test lengths - Silicon-to-Silicon includes 8", 15", 20", 25", 30", 1.0-meter and 1.25-meter channels
- 6+ Gbps operation with press-fit 5-pair GbX™ connector
- Built to accommodate active and passive daughter cards individually or in combination
- Each group length (except 8") includes 8 distal lanes and 8 intermediate pass-through lanes – 8" group contains distal lanes only



GbX™ Connector

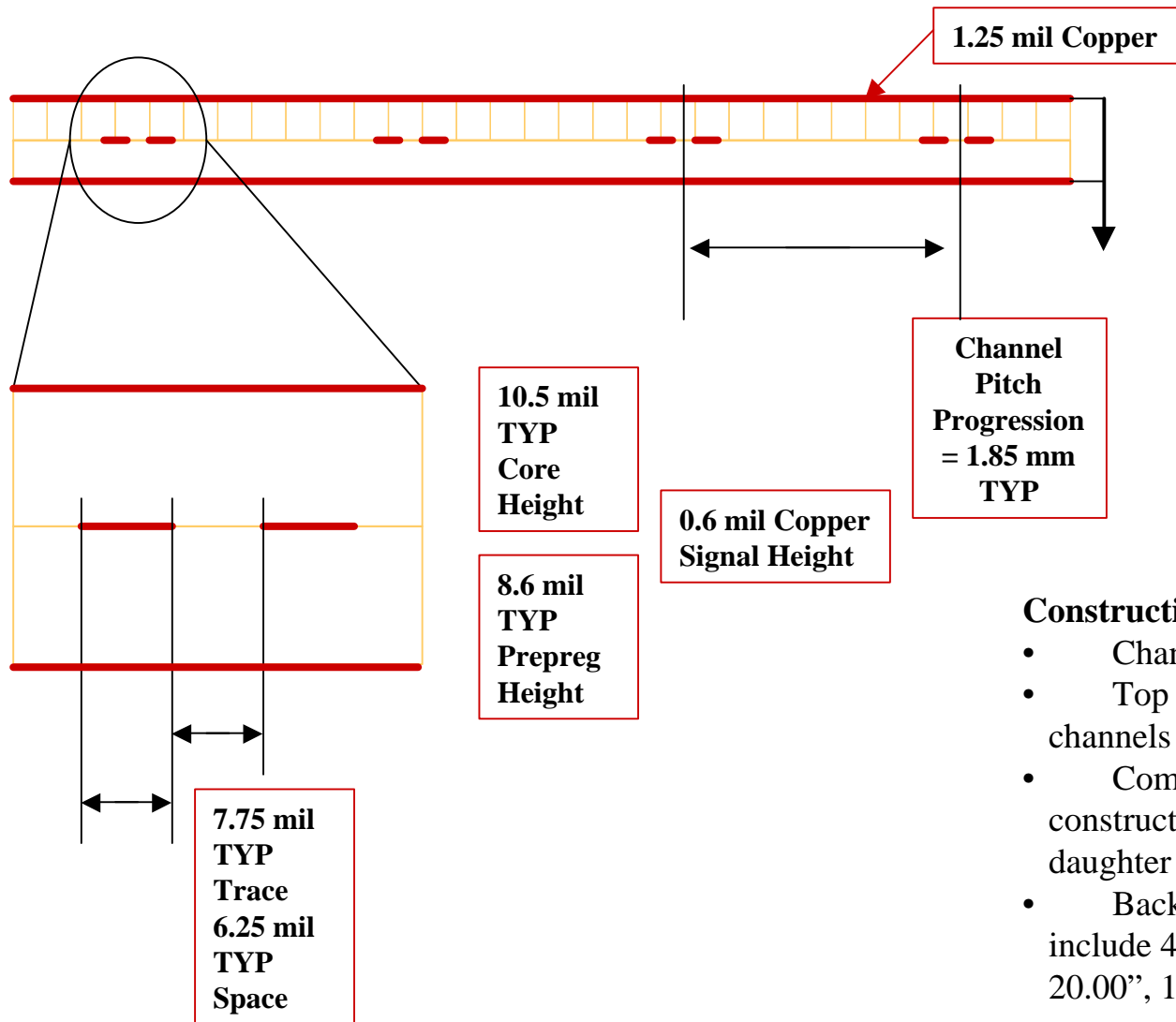
Design Notes:

- 5 – Pair GbX™ Daughter Card and Header assembly chosen for Reference Backplane.
- 69 pairs per inch available with column routing.
- Eye-of-the-needle compliant section is used for interface to PCB.
- Dual beam contacts are used in mating region.
- Connector is available with or without alignment guides.

Layer No.	Material Type	Construction	Description / Dk ParkNelco Dk Values	Trace width/space/width	Region
			Soldermask / 3.20		
1	Cu - 1/2 oz.	1/2 oz. + Plating		Top Gnd.	Top
	N4000-13 SI	2 (2116) + 1 (2116)	Prepreg / 3.20		
2	Cu - 1oz.			G	
	N4000-13 SI	1 (2116) + 1 (2116)	Core / 3.25		
3	Cu - 1/2 oz.			Diff. S1 7.75/6.25/7.75	Moderately coupled
	N4000-13 SI	2 (1080) + 1 (1080)	Prepreg / 3.15		
4	Cu - 1oz.			G	
	N4000-13 SI	1 (2116) + 1 (2116)	Core / 3.25		
5	Cu - 1/2 oz.			Diff. S2 7.75/6.25/7.75	Moderately coupled
	N4000-13 SI	2 (1080) + 1 (1080)	Prepreg / 3.15		Top
6	Cu - 1oz.			G	Middle
	N4000-13		Core / 3.65		
7	Cu - 1/2 oz.			Diff. S3	
	N4000-13		Prepreg / 3.57		
8	Cu - 1oz.			G	
	N4000-13		Core / 3.81		
9	Cu - 1/2 oz.			Diff. S4	
	N4000-13		Prepreg / 3.31		
10	Cu - 1oz.			G	
Center	N4000-13		Core / 3.85	Central Core	Middle

Construction Notes:

- Relative dielectric constant is per ParkNelco design guide and measured at 2.5 GHz.
- Top half of board construction is shown. Bottom half is mirrored below central core.
- Metal layer count is 20.
- Soldermask thickness is included in total overall thickness of 225 mils.



Construction Notes:

- Channels are edge-coupled.
- Top and bottom region channels are shown.
- Comparable channel construction is used in passive daughter card build.
- Backplane channel lengths include 44.21", 34.37", 25.00", 20.00", 15.00", 10.00" and 3.00".

Transmit-to-Receive Pin Map

Outbound/Inbound

TX	RX
J2/K2	G2/H2
J3/K3	G3/H3
J4/K4	G4/H4
J5/K5	G5/H5

Transmit-to-Receive Pin Map

Outbound Traffic Moves Left-to-Right

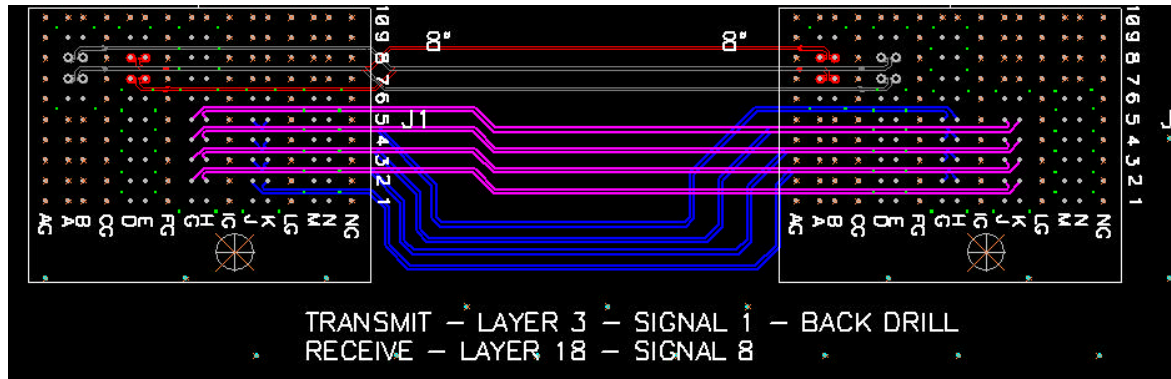
Tx → Rx

Inbound Traffic Moves Right-to-Left

Rx ← Tx

Construction Notes:

- All transmit ports initiate with J/K terminal pairs.
- All receive ports terminate with G/H pairs.
- Consistent transmit-to-receive pin mapping allows for only one line card port design.
- 8" backplane channel routing is shown.
- Channels are blocked in groups of 4 transmit pairs and 4 receive pairs.



Outbound Traffic – 8” Channel

Pair	Layer	Stub Length (mils)
J2/K2	3 (S1)	36.5 (BD)
J3/K3	3(S1)	36.5 (BD)
J4/K4	3(S1)	36.5 (BD)
J5/K5	3(S1)	36.5 (BD)
G2/H2	3 (S1)	36.5 (BD)
G3/H3	3(S1)	36.5 (BD)
G4/H4	3(S1)	36.5 (BD)
G5/H5	3(S1)	36.5 (BD)

Construction Notes:

Outbound

- Channel routed in top of PCB.
- Channel vias are backdrilled.

Inbound Traffic – 8” Channel

Pair	Layer	Stub Length (mils)
J2/K2	18(S8)	33.9
J3/K3	18(S8)	33.9
J4/K4	18(S8)	33.9
J5/K5	18(S8)	33.9
G2/H2	18(S8)	33.9
G3/H3	18(S8)	33.9
G4/H4	18(S8)	33.9
G5/H5	18(S8)	33.9

Construction Notes:

Inbound

- Channel routed in bottom of PCB.

Outbound Traffic – 1 meter Channel

Pair	Layer	Stub Length (mils)
J2/K2	3 (S1)	191.2
J3/K3	3 (S1)	191.2
J4/K4	3 (S1)	191.2
J5/K5	3 (S1)	191.2
G2/H2	3 (S1)	191.2
G3/H3	3 (S1)	191.2
G4/H4	3 (S1)	191.2
G5/H5	3 (S1)	191.2

Construction Notes:

Outbound

- Channel routed in top of PCB.
- Channel vias have significant stub to assess channel robustness.

Inbound Traffic – 1 meter Channel

Pair	Layer	Stub Length (mils)
J2/K2	18(S8)	33.9
J3/K3	18(S8)	33.9
J4/K4	18(S8)	33.9
J5/K5	18(S8)	33.9
G2/H2	18(S8)	33.9
G3/H3	18(S8)	33.9
G4/H4	18(S8)	33.9
G5/H5	18(S8)	33.9

Construction Notes:

Inbound

- Channel routed in bottom of PCB.
- 1-meter channel length designed with and without stub to allow for channel performance comparison.

Outbound Traffic – 1.25 meter Channel

Pair	Layer	Stub Length (mils)
J2/K2	5(S2)	15.4 (BD)
J3/K3	5(S2)	15.4 (BD)
J4/K4	5(S2)	15.4 (BD)
J5/K5	5(S2)	15.4 (BD)
G2/H2	5(S2)	15.4 (BD)
G3/H3	5(S2)	15.4 (BD)
G4/H4	5(S2)	15.4 (BD)
G5/H5	5(S2)	15.4 (BD)

Construction Notes:

Outbound

- Channel routed in top of PCB.
- Channel vias are backdrilled.

Inbound Traffic – 1.25 meter Channel

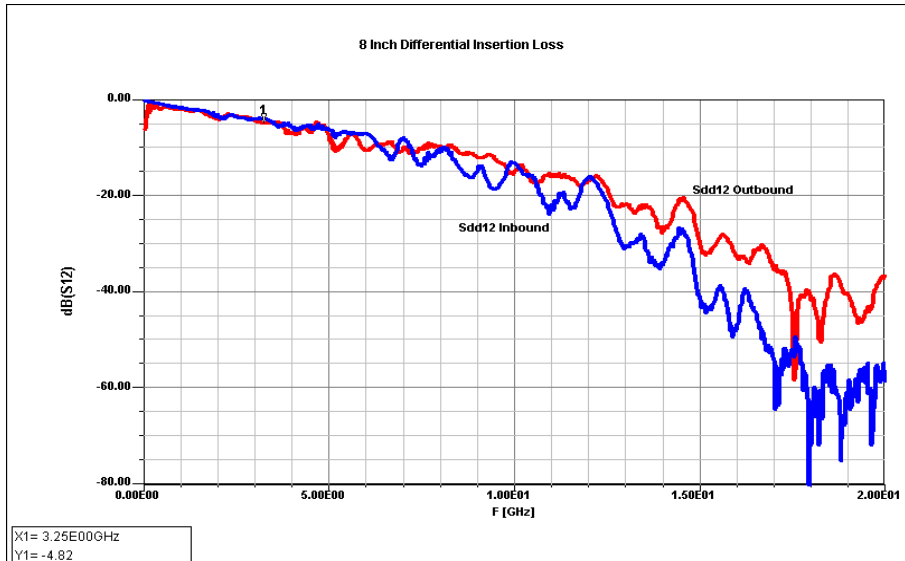
Pair	Layer	Stub Length (mils)
J2/K2	16(S7)	15.9 (BD)
J3/K3	16(S7)	15.9 (BD)
J4/K4	16(S7)	15.9 (BD)
J5/K5	16(S7)	15.9 (BD)
G2/H2	16(S7)	15.9 (BD)
G3/H3	16(S7)	15.9 (BD)
G4/H4	16(S7)	15.9 (BD)
G5/H5	16(S7)	15.9 (BD)

Construction Notes:

Inbound

- Channel routed in bottom of PCB.
- Channel vias are backdrilled.

Test Structures	1.25 m	1.0 m	0.203 m
OIF Designation		Long Reach	Short Reach 2 Connectors (+1)
Passive Card Installation Phase 1.1	Distal Position	Distal Position	Distal Position
Measure Differential S-Parameters End-to-End	Return Loss Insertion Loss Crosstalk (1-4 Actives/1 Quiet)	Return Loss Insertion Loss Crosstalk (1-4 Actives/1 Quiet)	Return Loss Insertion Loss Crosstalk (1-4 Actives/1 Quiet)
Intermediate Traffic Status	Off	Off	Off



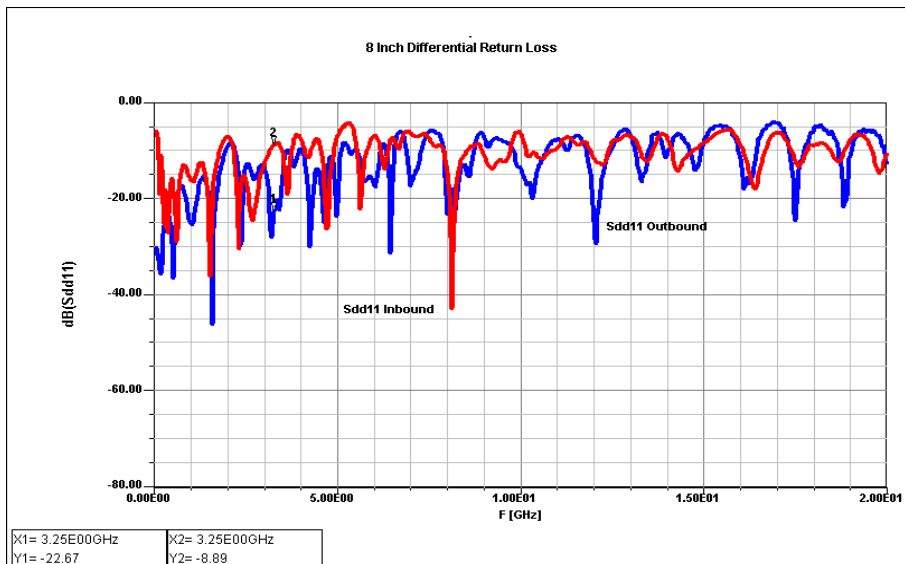
Construction Notes:

Outbound

- Channel routed in top of PCB.
- Channel vias are backdrilled.

Top Plot:

- **Red** – 8” Inbound Insertion Loss
- **Blue** – 8” Outbound Insertion Loss



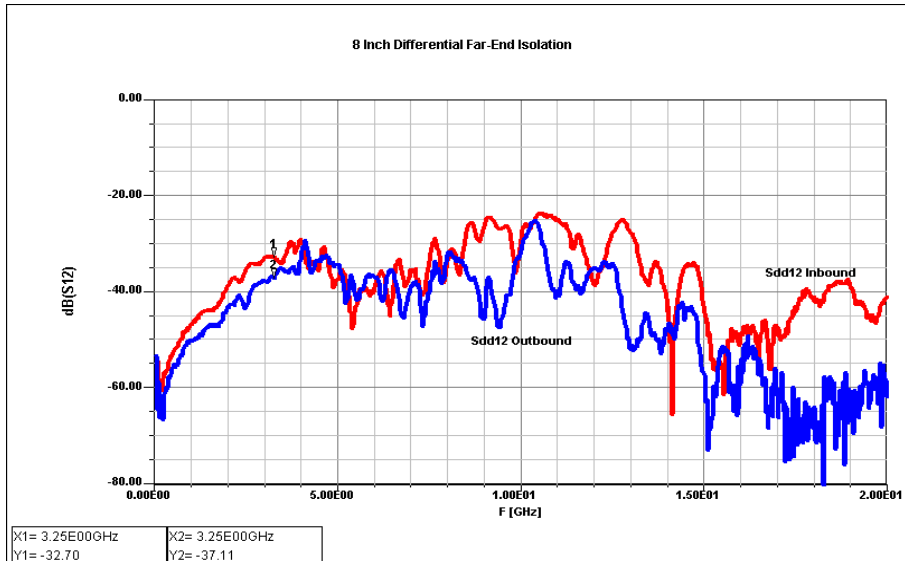
Construction Notes:

Inbound

- Channel routed in bottom of PCB.

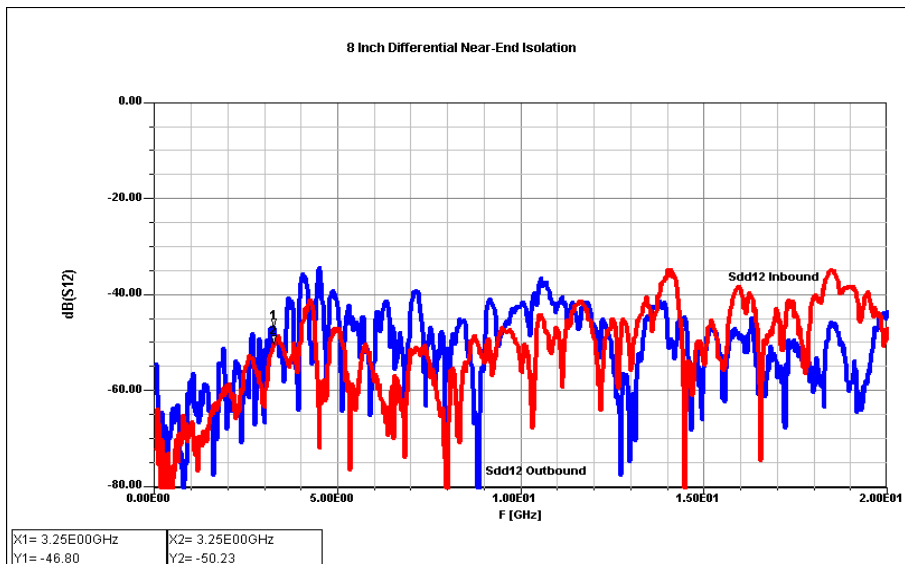
Bottom Plot:

- **Red** – 8” Inbound Return Loss – Y2
- **Blue** – 8” Outbound Return Loss – Y1



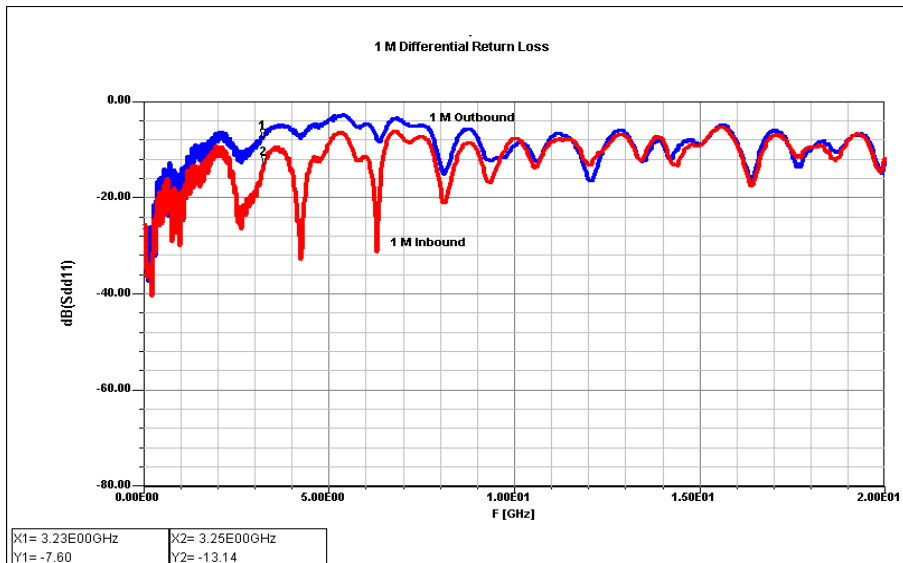
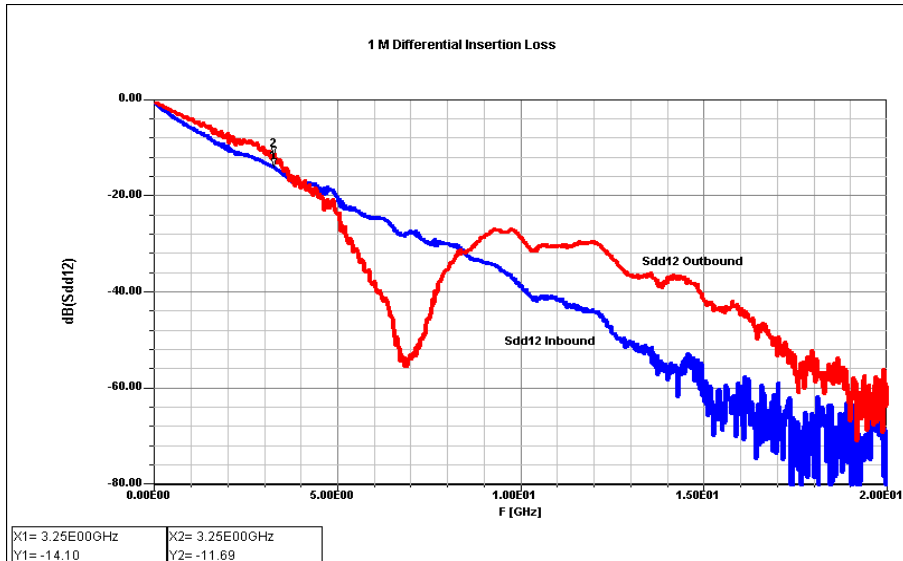
Top Plot:

- **Red** – 8" Inbound FEXT – Y1
- **Blue** – 8" Outbound FEXT – Y2



Bottom Plot:

- **Red** – 8" Inbound NEXT – Y2
- **Blue** – 8" Outbound NEXT – Y1



Construction Notes:

Outbound

- Channel routed in top of PCB.
- Channel vias have significant stub.

Top Plot:

- **Red** – 1m **Outbound** Insertion Loss - Y2
- **Blue** – 1m **Inbound** Insertion Loss - Y1

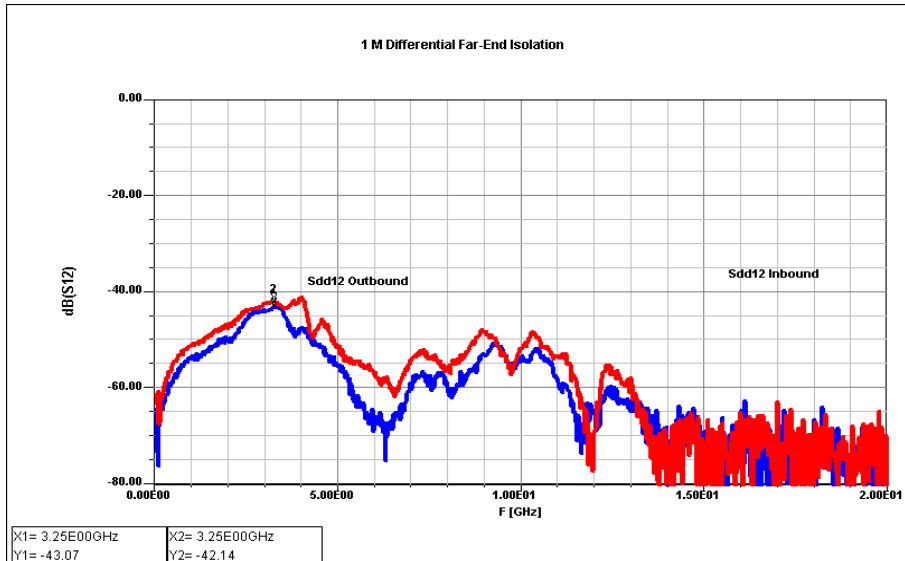
Construction Notes:

Inbound

- Channel routed in bottom of PCB.

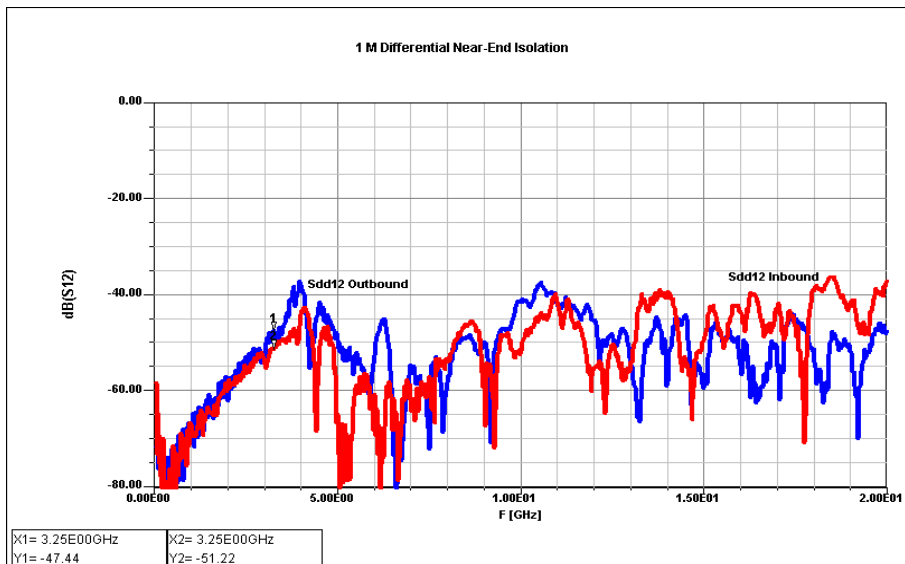
Bottom Plot:

- **Red** – 1m **Inbound** Return Loss – Y2
- **Blue** – 1m **Outbound** Return Loss – Y1



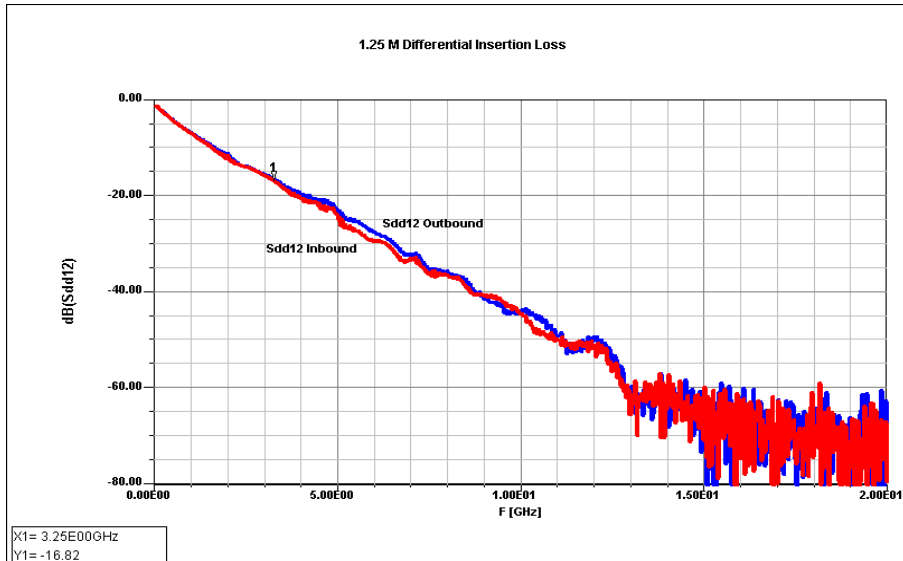
Top Plot:

- **Red** – 1m Inbound FEXT – Y2
- **Blue** – 1m Outbound FEXT – Y1



Bottom Plot:

- **Red** – 1m Inbound NEXT – Y2
- **Blue** – 1m Outbound NEXT – Y1



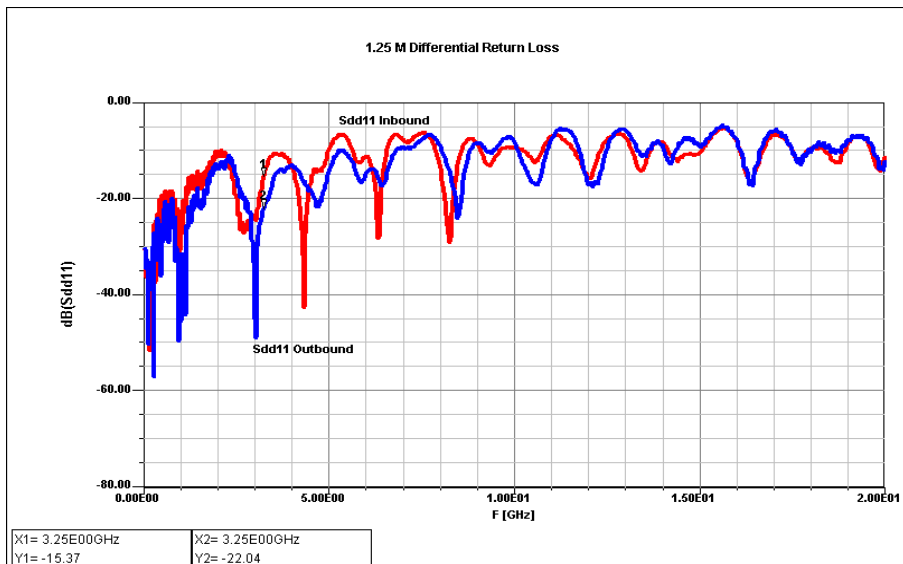
Construction Notes:

Outbound

- Channel routed in top of PCB.
- Channel vias are backdrilled.

Top Plot:

- **Red** – 1.25m Inbound Insertion Loss
- **Blue** – 1.25m Outbound Insertion Loss



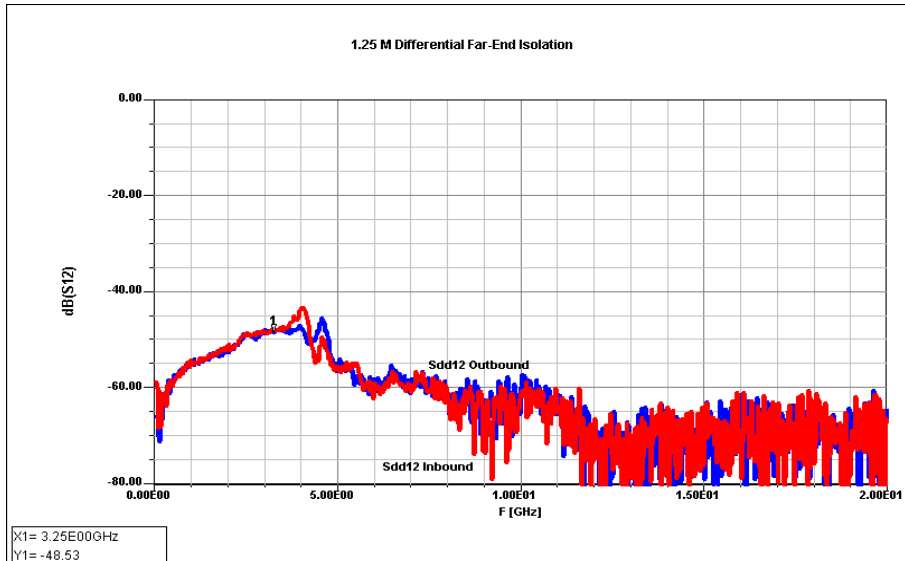
Construction Notes:

Inbound

- Channel routed in bottom of PCB.
- Channel vias are backdrilled.

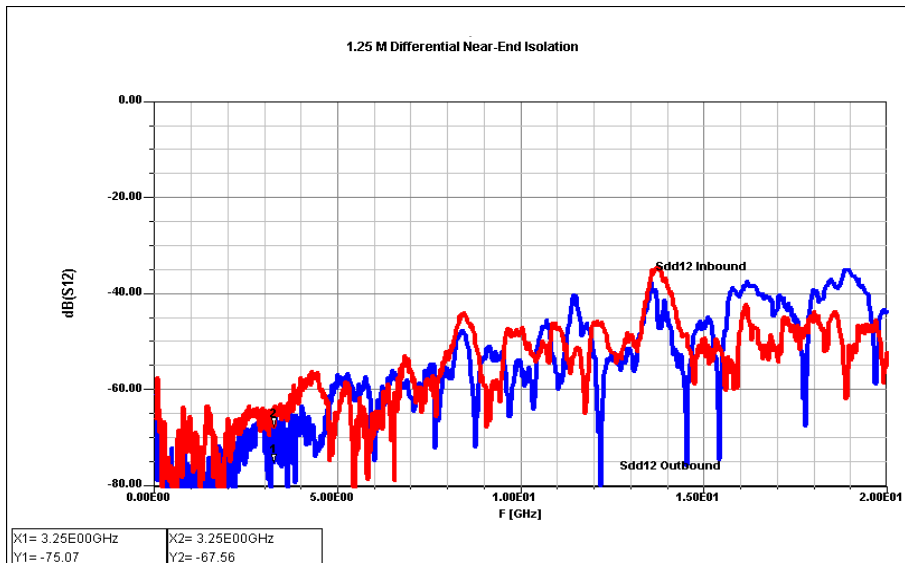
Bottom Plot:

- **Red** – 1.25m Inbound Return Loss - Y1
- **Blue** – 1.25m Outbound Return Loss - Y2



Top Plot:

- **Red** – 1.25m Inbound FEXT
- **Blue** – 1.25m Outbound FEXT



Bottom Plot:

- **Red** – 1.25m Inbound NEXT – Y2
- **Blue** – 1.25m Outbound NEXT – Y1

GbX™ Reference Backplane – 1.0 meter Data

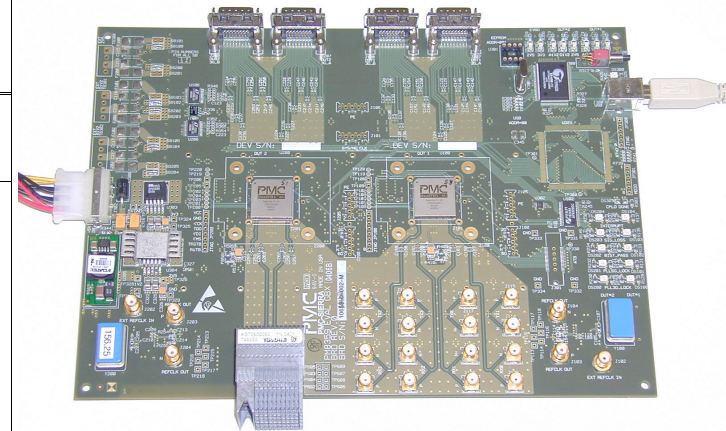
Channel #	Channel Name	Speed Line Rate Gb/s	Jitter No Xtalk	Jitter With Xtalk	Vertical Opening No Xtalk	Vertical Opening With Xtalk	BER 0mV No Xtalk	BER 0mV With Xtalk	BER 24mV No Xtalk	BER 24mV With Xtalk
290	FR4-13SI 1m stub sj2k2g2h2	6.25	0.54	0.61	0.167	0.151	-66.0423	-50.3203	-41.7001	-36.4803
291	FR4-13SI 1m stub sj3k3g3h3	6.25	0.54	0.68	0.167	0.127	-67.235	-43.6755	-42.3558	-29.8996
292	FR4-13SI 1m stub sj4k4g4h4	6.25	0.55	0.67	0.165	0.093	-65.3218	-35.2009	-41.165	-22.9038
293	FR4-13SI 1m stub sj5k5g5h5	6.25	0.53	0.58	0.173	0.157	-71.0876	-54.397	-45.1641	-39.9246
295	FR4-13SI 1m backdrilled sj2k2g2h2	6.25	0.47	0.55	0.211	0.169	-85.4748	-58.4108	-63.1059	-41.3198
296	FR4-13SI 1m backdrill sj3k3g3h3	6.25	0.46	0.61	0.217	0.171	-90.5809	-59.5612	-67.5416	-40.4509
297	FR4-13SI 1m backdrill sj4k4g4h4	6.25	0.46	0.61	0.217	0.173	-91.8006	-58.9723	-68.4028	-41.2491
298	FR4-13SI 1m backdrill sj5k5g5h5	6.25	0.46	0.54	0.217	0.199	-90.948	-66.6512	-67.9721	-48.3167

GbX™ Reference Backplane – 1.25 meter Data

Channel #	Channel Name	Speed Line Rate Gb/s	Jitter No Xtalk	Jitter With Xtalk	Vertical Opening No Xtalk	Vertical Opening With Xtalk	BER 0mV No Xtalk	BER 0mV With Xtalk	BER 24mV No Xtalk	BER 24mV With Xtalk
320	FR4-13SI 1.25 Inbound sj2k2g2h2	6.25	0.5	0.52	0.193	0.187	-76.3498	-61.177	-54.8357	-42.9326
321	FR4-13SI 1.25 Inbound sj3k3g3h3	6.25	0.52	0.59	0.183	0.165	-71.7958	-54.759	-50.4012	-38.6588
322	FR4-13SI 1.25 Inbound sj4k4g4h4	6.25	0.52	0.6	0.183	0.137	-71.2918	-47.0481	-50.3036	-31.7168
323	FR4-13SI 1.25 Inbound sj5k5g5h5	6.25	0.52	0.56	0.183	0.163	-71.9026	-59.2942	-50.832	-39.0013
325	FR4-13SI 1.25 Outbound sj2k2g2h2	6.25	0.49	0.49	0.195	0.187	-76.9973	-62.5367	-55.6845	-43.8628
326	FR4-13SI 1.25 Outbound sj3k3g3h3	6.25	0.5	0.57	0.191	0.173	-74.6367	-56.8507	-53.7548	-40.2478
327	FR4-13SI 1.25 Outbound sj4k4g4h4	6.25	0.49	0.58	0.191	0.147	-75.4388	-52.1418	-54.3831	-34.7129
328	FR4-13SI 1.25 Outbound sj5k5g5h5	6.25	0.49	0.54	0.191	0.177	-76.4474	-65.5573	-54.9339	-42.5653

Test Structures	1.25 m	1.0 m
OIF Designation		Long Reach
Active Card Installation Phase 1.1	Distal Position	Distal Position
Measure Eye Pattern Performance End-to-End With PMC-Sierra 6G Quad-PHY	99% Confidence Level -Eye BER (1-4 Active Channels) Outbound + Inbound	99% Confidence Level -Eye BER (1-4 Active Channels) Outbound + Inbound
Intermediate Traffic Status	Off	Off
Results To 99% Confidence Level	200 hours Error Free 10E-15	65 hours Error Free 10E-15

PMC-Sierra Quad PHY 6G
Active Paddle Card



4 bi-directional 6.25Gbps channels

GbX™ Reference Backplane

Conclusions:

- **GbX™ Reference Backplane contains CEI relevant channel lengths and features.**
- **GbX™ Reference Backplane demonstrates robust 6G channel performance at 1-meter.**
- **The Molex GbX™ Reference Backplane and PMC-Sierra 6G QuadPHY SERDES constitute the industry's first 1-meter silicon-to-silicon channel to be compliant with the Optical Internetworking Forum (OIF) Common Electrical I/O (CEI) 6+ Long Reach specification (Draft 4.0).**
- **GbX™ Reference Backplane will be made available for test and evaluation and interoperability exercises through arrangement with Molex. Contact:**



Gary A. Humbert
Molex Inc.,
2222 Wellington Court
Lisle IL 60532
Phone: 630-718-5830
Fax: 630-512-8620
e-mail: ghumbert@molex.com